

ANNULAR AND HELICAL PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W OR A	PIPE WALL THICKNESS				BAR AND STRAP (CSP ONLY)				ANGLE							
				CSP		CAP		STRAP THICKNESS	BOLTS Dia	BAR Dia	BAR YIELD STRENGTH	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND	
				SSRP	ASRP	SSRP	ASRP					CSP	CAP	CSP	CAP	CSP	CAP		CSP
TWO PIECE INTEGRAL FLANGE	1/2" x 1/4"	6"-10"	7"	0.052"-0.079"	0.048"-0.060"	0.052"	0.060"							2-3/8"	2-3/8"				
		12"-18"	7"	0.052"-0.079"		0.064"								2-1/2"					
UNIVERSAL	2 2/3" x 1/2"	THROUGH 36"	12"	0.052"-0.138"	0.060"-0.135"	0.052"	0.060"						2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"
		42"-60"	12"	0.052"-0.168"	0.075"-0.164"	0.052"	0.060"						2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"
ANNULAR	2 2/3" x 1/2"	THROUGH 72"	12"	0.052"-0.168"	0.164"	0.052"	0.105"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"	
		78"-84"	16 1/4"	0.168"		0.079"		DOUBLE 0.079"	1/2"	7/8"	32 ksi								
		THROUGH 36"	7"	0.064"-0.138"	0.060"-0.135"	0.052"	0.060"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	2-1/2"	2-1/2"	3-3/8"	3-3/8"	3-1/2"	
	3" x 1"	42"-72"	12"	0.064"-0.168"	0.075"-0.164"	0.052"	0.105"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"	
		78"-84"	12"	0.168"		0.079"		0.109"	1/2"	7/8"	45 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"	
		48"-90"	14"	0.064"-0.109"		0.052"		0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"	
HELICAL	2 2/3" x 1/2"	96"-120"	14"	0.079"-0.109"		0.052"		0.109"	1/2"	7/8"	45 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		4-3/8"			
		42"-108"	14"		0.060"-0.135"		0.060"					2" x 2" x 3/16"		3-1/2"		3-3/8"			
		THROUGH 36"	12"	0.052"-0.138"	0.060"-0.135"	0.052"	0.060"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"	
	3" x 1"	42"-72"	12"	0.052"-0.168"	0.075"-0.164"	0.052"	0.060"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"	
		78"-84"	12"	0.168"		0.079"		0.109"	1/2"	7/8"	45 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"	
		48"-90"	14"	0.064"-0.109"		0.052"		0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"	
HUGGER	2 2/3" x 1/2"	96"-120"	14"	0.079"-0.109"		0.052"		0.109"	1/2"	7/8"	45 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		4-3/8"			
		42"-108"	14"		0.060"-0.135"		0.060"					2" x 2" x 3/16"		3-1/2"		3-3/8"			
		THROUGH 36"	12"	0.052"-0.138"	0.060"-0.135"	0.052"	0.060"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/2"	
	REROLLED END	60"-66"	4"	0.109"		0.064"						2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"	
		36"-48"	4"	0.138"		0.064"						2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"	
		THROUGH 72"	10 1/2"	0.052"-0.168"		0.052"		0.079"	1/2"	7/8"	32 ksi	2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"	
	3" x 1"	78"-84"	10 1/2"	0.168"		0.079"		0.109"	1/2"	7/8"	45 ksi								
		48"-90"	10 1/2"	0.064"-0.109"		0.052"		0.079"	1/2"	7/8"	32 ksi								
	REROLLED END	96"-120"	10 1/2"	0.079"-0.109"		0.052"		0.109"	1/2"	7/8"	45 ksi								
		48"-66"	7 1/2"	0.064"-0.109"		0.064"		0.079"	1/2"	7/8"	32 ksi	2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"	
5" x 1"	72"-90"	7 1/2"	0.064"-0.079"		0.064"		0.079"	1/2"	7/8"	32 ksi	2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"		
	48"-90"	7 1/2"	0.064"-0.138"		0.064"		0.079"	1/2"	7/8"	32 ksi	2 1/2" x 1 1/2" x 3/16"	2 1/2" x 1 1/2" x 3/16"	1-1/2"				3-1/2"		
	48"-120"	12" SEE NOTE	0.064"-0.109"		0.064"		0.079"	1/2"	7/8"	32 ksi									
	48"-84"	12" NOTE	0.138"		0.064"		0.079"	1/2"	7/8"	32 ksi									
		90"-120"	12" 10	0.138"		0.064"		DOUBLE 0.079"	1/2"	7/8"	32 ksi								

SPIRAL RIB PROFILE

COUPLING TYPE	PIPE CORRUGATION	PIPE SIZE	W	PIPE WALL THICKNESS				BAR AND STRAP (SSRP ONLY)				ANGLE						
				SSRP		ASRP		STRAP THICKNESS	BOLTS Dia	BAR Dia	BAR YIELD STRENGTH	DIMENSIONS		BOLTS (No.- Dia)		RIVETS ANGLE TO BAND		SPOT WELDS ANGLE TO BAND
				SSRP	ASRP	SSRP	ASRP					SSRP	ASRP	SSRP	ASRP	SSRP	ASRP	
ANNULAR	2 2/3" x 1/2" * REROLLED END	24"-36"	12"	0.064"-0.109"	0.060"-0.105"	0.052"	0.060"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"
		42"-60"	12"	0.064"-0.109"	0.075"-0.105"	0.052"	0.105"	0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"
		66"-72"	12"	0.064"-0.109"		0.052"		0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	5-1/2"
HUGGER	2 2/3" x 1/2" * REROLLED END	78"-114"	12"	0.079"-0.109"		0.079"		0.109"	1/2"	7/8"	45 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"
		24"-72"	10 1/2"	0.064"-0.109"		0.052"		0.079"	1/2"	7/8"	32 ksi	2" x 2" x 3/16"	2" x 2" x 3/16"	3-1/2"		3-3/8"		5-1/2"
		78"-84"	10 1/2"	0.109"		0.079"		0.109"	1/2"	7/8"	45 ksi							

\* See Note 13.

13. All profiles of Spiral Rib Pipe (3/4" x 3/4" ribs at 7 1/2" pitch and 3/4" x 1" ribs at 11 1/2" pitch in both steel and aluminum and 3/4" x 1" ribs at 8 1/2" pitch in steel only) shall be manufactured with rerolled ends. Corrugation profile of the rerolled ends shall be 2 2/3" x 1/2" annual corrugations with a minimum of two full corrugations at each end.

NOTES:

- For helically corrugated coupling bands, the connection angles may be oriented parallel to the pipe axis, provided connecting holes are slotted lengthwise sufficiently to allow adjustment for the helix angle.
- Tension strap may be connected to band with either spot welds or fillet welds that develop minimum required strength of strap.
- Use 1/4" gage line dimension on attached angle leg for rivets and spot welds.
- Band thickness shall not be less than:
  - 3 standard thicknesses lighter than the thickness of the pipe for Corrugated Steel Pipe.
  - 2 standard thicknesses lighter than the thickness of the pipe and in no case lighter than 0.060" for Corrugated Aluminum Pipe.
- Dimensions, thicknesses and strengths shown are minimum.
- For pipe arches use same width band as for round pipe of equal perimeter.
- Fillet welds of equivalent strength may be substituted for spot welds or rivets.
- Spot welds shall develop minimum required strength of strap.
- Pipe with rerolled ends having at least two 2 2/3" x 1/2" annular corrugations at each end with or without an upturned flange may be connected with any of the annular coupling bands shown for pipe of the same diameter and wall thickness and having 2 2/3" x 1/2" corrugations.
- In the case of H-12 huggers, two piece bands are required for diameters through 96" and three piece bands are required for diameters 102" through 120".
- Two piece bands are required for pipes greater than 42" diameter.
- The 2 1/4" x 2" x 0.109" thick galvanized die-formed angle connector may be used in lieu of the 2" x 2" x 3/16" angle connector for standard joints only on pipes through 72" diameter.

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

REGISTERED CIVIL ENGINEER

May 31, 2018

PLANS APPROVAL DATE

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BRUCE D. SWANER  
No. C61257  
Exp. 6-30-19  
CIVIL  
REGISTERED PROFESSIONAL ENGINEER  
STATE OF CALIFORNIA

STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION  
**CORRUGATED METAL PIPE  
COUPLING DETAILS No. 5  
STANDARD JOINT**  
NO SCALE

**D97E**